

3 LAYERS

LIGHT GROOVES

STEEL POLYSTYRENE SANDWICH DOOR

THICKNESS 2"

R-9.4 INSULATION



FEATURES AND BENEFITS

A POLYSTYRENE INSULATION

• CFC-free contoured polystyrene core of our sections is bonded with polyurethane reactive hot melt glue to obtain **energy efficiency**.

B FULL-LENGTH REINFORCING PLATES

• 20-gauge hot dipped galvanized steel stiles running the full height of the section are attached to the interior face to ensure **a more rigid section** and also pre-punched with extruded holes for hinge attachment.

C CHOICE OF COLORS

• Beautiful light groove design is available in a choice of 3 classic colors that fit well with many building exteriors.

GARAGA®

Mid-America Series







PANEL CONSTRUCTION

- 1 Hot-dipped galvanized steel walls
 - 25-gauge exterior and 26-gauge interior steel skin
 - Baked-on polyester paint. Can be repainted
 - Woodgrain finish on exterior side and stucco finish on interior side of the door
 - Same quality of corrosion-resistant steel for interior and exterior faces
 - Regardless of the color chosen, the inside is always White (door and window frames)
- 2 2" (50 mm) CFC-free continuous sculpted polystyrene board bonded between steel faces ensures a thermal-resistance rating of R-9.4 (RSI 1.7 or k=0.588 W/m²K).
- 3 Sections are made with ¼" (6 mm) wide grooves for a subtle finish.
- 4 Tongue & groove joints between sections that fit seamlessly.
- 5 Continuous astragal bottom weatherstripping made of U-shaped flexible vinyl and held in place by an aluminum retainer provides additional reinforcement.
- 6 20-gauge full-length galvanized steel reinforcing plates placed inside the door provide a rock solid base for attaching hinges and struts.

Door weight: 1.98 lb/ft² (9.7 kg/m²)



3



SIZES

Widths	From 5' to 20'2"
In 1" (25 mm) increments	(1.5 m to 6.1 m)
Heights	From 6' to 18'
In 3" (76 mm) increments	(1.8 m to 5.5 m)

COLORS



Colors may slightly vary from images.

PANEL DESIGN



Light Grooves 1/4" deep, 1/4" wide

WINDOWS



Standard Windows

24" x 6" (610 mm x 152 mm) or 25" x 13" (635 mm x 330 mm) Thermopane 1/2": Clear Single glass %": Clear Colors: White and Black

Optional

20" x 13" (508 mm x 330 mm) or 41" x 16" (1041 mm x 406 mm) Residential windows. offered in 3 colors.

HARDWARE

See details with your Garaga dealer.

WARRANTY (LIMITED)

10 years against any perforation of steel due to rust 1 year on other door components



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For all technical specifications for our commercial products and the latest updates, visit www.garaga.com, Garaga has established continuous improvement programs for all its products As a result of this ongoing quest, technical specifications for various doors are subject to change without notice. The door colors and the windows shown are as exact as printing techniques will allow. Please request an actual color sample. Trademarks and registered trademarks of Garaga Inc. are denoted by TM, ® and D respectively. © Garaga Inc. 2023 – All rights reserved – Printed in Canada – 95MID011/04/2023 Interior view