

Sandwich Door Series

Smooth

Deep Grooves

Two steel skin gauges. Perfect for tougher environments.



EPS 2024HD, 8'6" X 9', COMMERCIAL WHITE

Heavy Duty

EPS 2024HD

R-8.7

2" THICK

GAUGE
EXT. 24

WIDTH
6'-24'2"

HEIGHT
7'-24'

EPS 2025HD

R-8.7

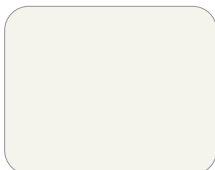
2" THICK

GAUGE
EXT. 25

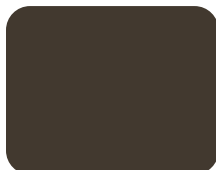
WIDTH
6'-24'2"

HEIGHT
7'-24'

Colors*



COMMERCIAL WHITE



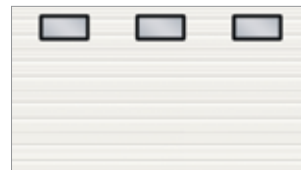
BROWN



COMMERCIAL BLACK

* Commercial White is available in 24 and 25-ga doors. Commercial Black and Brown are available in 24-ga doors only.

Panel design



DEEP GROOVES

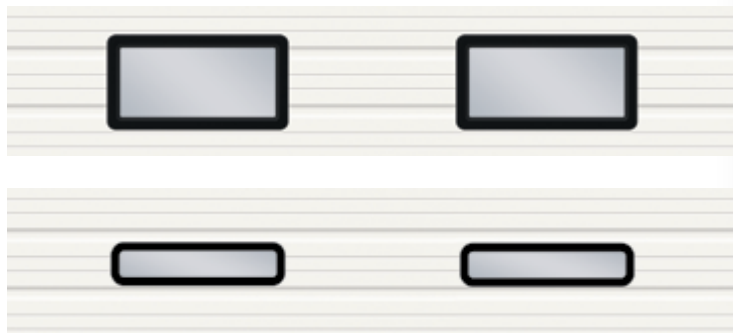


Tested in our certified Innovation Center, our doors resist strong winds. Our wind load reinforcement comes in multiple sizes and pressure ratings and meets the Florida Building Code, Texas TDI and International Building Code requirements.

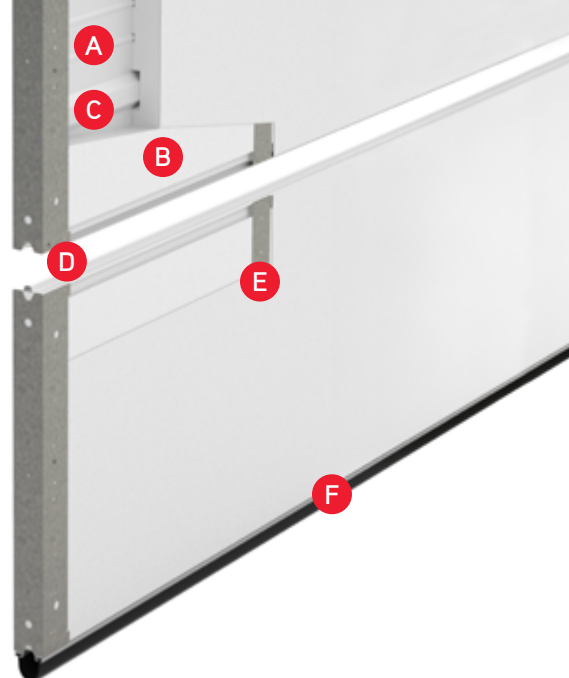


EPS 2024HD, 10' X 10', COMMERCIAL WHITE

Windows



Windows: 25" x 13" or 24" x 6". **Glass:** ½" Clear, double-pane or ⅛" Clear, single-pane.
Frames: White or Black.



Panel construction

- A Hot-dipped galvanized smooth steel walls**
24 or 25-ga exterior steel skin. Baked-on polyester paint (can be repainted), same quality of corrosion-resistant steel for interior and exterior faces. Regardless of the color chosen, the inside is always White (door and window frames).
- B 2" CFC-free continuous sculpted polystyrene board**
Bonded between steel faces with polyurethane reactive hot melt glue to ensure a thermal-resistance rating of R-8.7 (RSI 1.7 or $k=0.588 \text{ W/m}^2\text{K}$).
- C Deep-grooved steel walls**
½"-deep and 2"-wide horizontal grooves, with alternating smaller grooves, for greater strength and bending resistance.
- D Tongue & groove section joints**
Provide seamless fit and improved rigidity.
- E 20-ga Center stiles**
Hot-dipped galvanized steel plates running the full height of the section are attached to the interior face to provide added rigidity and are also pre-punched with extruded holes for hinge attachment.
- F U-Shaped bottom weatherstripping**
Continuous astragal made of U-shaped flexible vinyl and held in place by an aluminum retainer (black PVC retainer optional).

The colors are as exact as printing allows. The clarity of the wood grain and designs is optimized to provide a photographic rendering, not identical to the actual appearance. Please request a color sample. Trademarks and registered trademarks of Garaga Inc. are denoted by "™", "®" and "©" respectively. © Garaga Inc. 2026 - All rights reserved - Printed in Canada - 95MD009/09/2026



Garage doors made easy.

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DEALER**