

Open Back Door Series

Smooth

Deep Grooves

# Engineered for dependable commercial performance



OB 2024HD, 20' X 18', COMMERCIAL BLACK

|             |            |               |          |                  |                     |                     |
|-------------|------------|---------------|----------|------------------|---------------------|---------------------|
| Heavy Duty  | OBI 2024HD | R-7.2         | 2" THICK | GAUGE<br>EXT. 24 | WIDTH<br>↔ 6'-30'2" | HEIGHT<br>↑↓ 6'-24' |
|             | OB 2024HD  | Non-insulated | 2" THICK | GAUGE<br>EXT. 24 | WIDTH<br>↔ 6'-30'2" | HEIGHT<br>↑↓ 6'-24' |
| Medium Duty | OBI 2025MD | R-7.2         | 2" THICK | GAUGE<br>EXT. 25 | WIDTH<br>↔ 6'-20'2" | HEIGHT<br>↑↓ 6'-16' |
|             | OB 2025MD  | Non-insulated | 2" THICK | GAUGE<br>EXT. 25 | WIDTH<br>↔ 6'-20'2" | HEIGHT<br>↑↓ 6'-16' |



Tested in our certified Innovation Center, our doors resist strong winds. Our wind load reinforcement comes in multiple sizes and pressure ratings and meets the Florida Building Code, Texas TDI and International Building Code requirements.



## Colors



COMMERCIAL WHITE



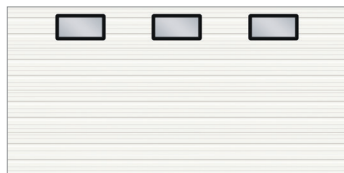
COMMERCIAL BLACK



BROWN

Commercial White is available in 24- or 25-gauge. Commercial Black and Brown are available in 24-gauge only.

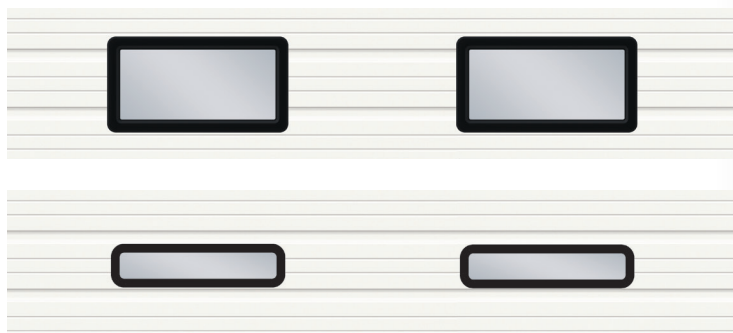
## Panel design



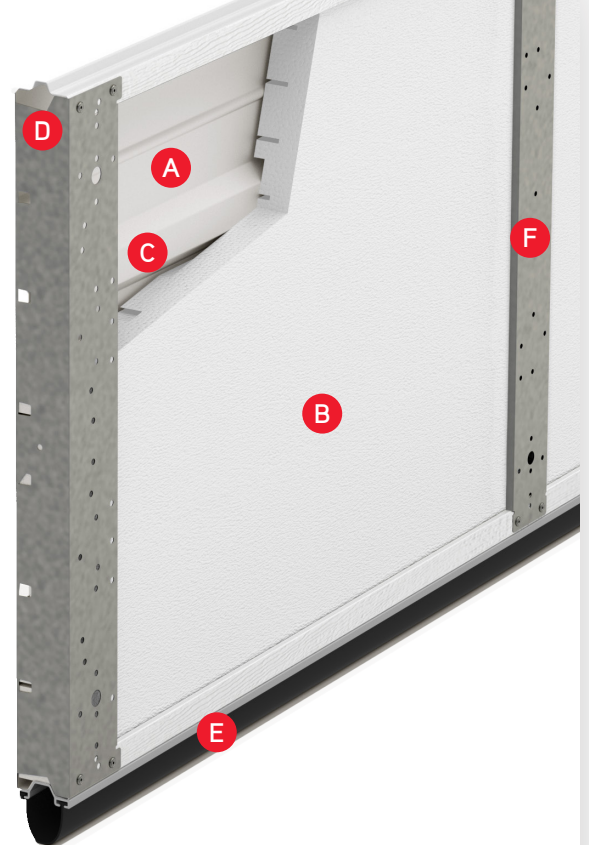
DEEP GROOVES



## Windows



Windows: 25" x 13" or 24" x 6". Glass: 1/8" Clear, single-pane. Frames: White or Black.



## Panel construction

- A 24-ga or 25-ga hot-dipped galvanized smooth steel wall**  
Corrosion-resistant, finished with baked-on polyester paint (can be repainted).
- B 2" Open-back door construction**  
Available non-insulated or with CFC-free polystyrene insulation protected by a vinyl backing (R-7.2).
- C Deep-grooved steel walls**  
1/2"-deep and 2"-wide horizontal grooves, with alternating smaller grooves, for greater strength.
- D Tongue & groove section joints**  
Provide seamless fit and improved rigidity.
- E Bottom weatherstripping**  
Continuous astragal made of U-shaped flexible vinyl and held in place by an aluminum retainer (black PVC retainer optional).
- F 19-ga Center and end stiles**  
With fully hemmed edges for added strength and safety, all stiles are pre-punched with extruded holes for the secure attachment of hinges and hardware components.

The colors are as exact as printing allows. The clarity of the wood grain and designs is optimized to provide a photographic rendering, not identical to the actual appearance. Please request a color sample. Trademarks and registered trademarks of Garaga Inc. are denoted by TM, ® and © respectively. © Garaga Inc. 2026 - All rights reserved - Printed in Canada - 95MD013/09/2026



Garage doors made easy.

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